



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM A297 Grade HP

**Standard Specification for Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat Resistant for General Application**

**Group - Ferrous Stainless Steel Alloys**

**Sub Group - ASTM A297/ A297M Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat Resistant for General Application**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 - 0.750	As - Cast	
Silicon	Si %	2.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	24.000 - 28.000		
Nickel	Ni %	33.000 - 37.000		
Molybdenum	Mo %	0.500 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	430 min.
-	-	-	Yield Strength in Mpa	235 min.
-	-	-	Elongation in %	4.5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
N08705	UNS	USA	Casting
1.4857	DIN	Germany	Casting
G X 40 NiCrSi 35-25	DIN	Germany	Casting
40 NiCrSi 35-25	MSZ	Hungary	Casting
G X 50 NiCr 35-25	UNI	Italy	Casting
SCH 24	JIS	Japan	Casting
HP	NBR	Brazil	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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